



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200
Fax 613 632-5246



D350-822-011
Job Sheet 190157

004370

Part No: D350-822-011

Job Qty: 1 ea

Part Name: PA100 PUREair System for AS350/EC130



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/5/19

Job Tracking No:

Due Date: 3/1/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D350-822 REV.H , DS19815 REV.A IPP REV.A 14.02.20 NEW ISSUE DD VERF:JLM IPP REV.B 14.06.18
AS PER IIN REV.C DD VERF:JLM IPP REV.C 15.06.03 AS PER IIN REV.D DD VERF:JLM IPP REV.C
18.07.11 AS PER IIN REV.H DD VERF:JFS

Ship Via:

Bill of Materials



Container No: S170628



Part: D350-822-011

Job No: 190157

Serial No/Batch: S170628

Revision: H/A

Inspector:

Exp Date:

Instructions: TC STC SH14-14- Issue 2, FAA STC SR0353

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

736 x 1
DS924-1 x 1

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	3/1/19	3/1/19	0.00	0.00	Start Up Stores/Pkg-1		SA APR 11 2019
110	Packaging	1 pcs	3/1/19	3/1/19	0.00	0.00	Packaging1-4	9-89 DAS 69	AP 2019/04/18
113	Small Fab - 2 - B4B	1 pcs	3/1/19	3/1/19	0.00	1.00	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
116	QC 5	1 pcs	3/1/19	3/1/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		DAS 40 APR 18 2019 9-89
							QC 5 - 50		
							QC 5 - 30		
120	QC	1 pcs	3/1/19	3/1/19	0.00	0.00	QC4	APR 24 2019 9-89 DAS 69	
125	Outsource	1 pcs	3/1/19	3/1/19	0.00	0.00	Outsource10		
130	Packaging	1 pcs	3/1/19	3/1/19	0.00	0.00	Packaging3-1	APR 24 2019 9-89 DAS 69	
135	DC	1 pcs	3/1/19	3/1/19	0.00	0.00	DC	APR 24 2019 9-89 DAS 69	
140	QC21-FG	1 Ea	3/1/19	3/1/19	0.00	0.00	QC21	APR 24 2019 9-89 DAS 69	

Part Op 113 - REPLACE RECEPTACLE KIT AS PER DSI9815

Descriptions: 125 - Issue PO to GL account 50000-25 to LEAVE W/O OPEN UNTIL SOLD PO _____ (Send copy of PO to Pall - James) Issue W/O LINE item for Pall for amount sold on sales order S/O _____ according to sales price see Warran for amount. (if sale price is \$23,000 - amount is \$13,400) PO can be received immediately and given to finance in order to close work order.

130 - Identify and pack for shipping as per PPP D350-822-011

135 - Photocopy bluefile & type labels per PPP D350-822-011 CHG005

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
650.0401	Pureair Fairing Assembly	1 Ea (1 ea)	90-Start up Operation	5132000
9752100180	Gasket	1 Ea (1 ea)	90-Start up Operation	5104779
9945000120	Gasket (for B3e models)	1 pcs (1 ea)	90-Start up Operation	5116594
AN821-12J	Elbow (or AN821-12K or 12S)	2 Ea (2 ea)	90-Start up Operation	5114748
AN929-12J	Cap	1 Ea (1 ea)	90-Start up Operation	5143727
D4925-041	Mounting Plate Assembly	1 pcs (1 ea)	90-Start up Operation	5155999
D4931-1	Engine Fitting (for acft models B2 & previous)	1 pcs (1 ea)	90-Start up Operation	5135837
D4931-3	Engine Fitting (For B3 Models)	1 pcs (1 ea)	90-Start up Operation	5132787
D4931-5	Engine Fitting (for B3e models)	1 pcs (1 ea)	90-Start up Operation	5135445
D4935-1	Mounting Bracket	6 pcs (6 ea)	90-Start up Operation	5136503
D4943-1	Flex Hose <i>Must be 5169732</i>	1 pcs (1 ea)	90-Start up Operation	5150837
D4961-041	Tube Assembly	1 pcs (1 ea)	90-Start up Operation	5150837
D4961-043	Tube Assembly	1 pcs (1 ea)	90-Start up Operation	5117349
D5079-1	Placard, Eaps	2 pcs (2 ea)	90-Start up Operation	5135078
D5090-041	Duct Assembly	1 pcs (1 ea)	90-Start up Operation	5129836
D5105-1	Handle	2 pcs (2 ea)	90-Start up Operation	5130312
D5110-1	Swivel Nut Fitting	1 pcs (1 ea)	90-Start up Operation	5149881
D5179-1	Doubler	2 pcs (2 ea)	90-Start up Operation	5118074
D5179-3	Doubler	2 pcs (2 ea)	90-Start up Operation	5118072
D5194-1	Doubler	2 pcs (2 ea)	90-Start up Operation	
D5208-041	Blanking Plate Assembly	3 pcs (3 ea)	90-Start up Operation	5162522
LN9038-05012	Bolt	36 pcs (36 ea)	90-Start up Operation	5116942
LN9038-05040	Bolt	1 pcs (1 ea)	90-Start up Operation	5119862
LN9348-05	Nut	32 pcs (32 ea)	90-Start up Operation	5115916
MS20470AD3-4	Rivet, Universal Head	18 Ea (18 ea)	90-Start up Operation	FM136665-40
MS21919WCH12	Clamp	1 Ea (1 ea)	90-Start up Operation	5115303
MS9592-138	Bracket	1 pcs (1 ea)	90-Start up Operation	5116950
NAS1149D0332J	Washer	70 Ea (70 ea)	90-Start up Operation	5144850
NAS43DD3-64	Spacer	1 Ea (1 ea)	90-Start up Operation	5105207
22208CM050016E	Screw	2 pcs (2 ea)	90-Start up Operation	5140476
23350CA050	Washer	2 Ea (2 ea)	90-Start up Operation	5013736
9945000160	Gasket	1 Ea (1 ea)	90-Start up Operation	5119892
D5526-1	Upper Hose Protector	1 pcs (1 ea)	90-Start up Operation	5118043
D5526-3	Lower Hose Protector	1 pcs (1 ea)	90-Start up Operation	5118052
LN9038-05016	Bolt	2 pcs (2 ea)	90-Start up Operation	5117992
BS4320-A5	Washer	56 Ea (56 ea)	110-Packaging	5155548
LN29985-A05	Anchor Nut	15 pcs (15 ea)	110-Packaging	5155551
LN9038-05018	Bolt	56 pcs (56 ea)	110-Packaging	5155553
MS20426AD3-3	Rivet	40 Ea (40 ea)	110-Packaging	5155554
QB21304	Pureair Panel Assembly	1 pcs (1 ea)	110-Packaging	5155545
QB21308	Fod Screen Assembly	1 pcs (1 ea)	110-Packaging	5155546
QB21310	Transition Duct Assembly	1 pcs (1 ea)	110-Packaging	5155547
QR10616	Vortex Tube Repair	1 pcs (1 ea)	110-Packaging	5155549
LN9038-05016	Bolt	2 pcs (2 ea)	110-Packaging	
DSI 9815-011	Replacement Receptacle	1 pcs (1 ea)	113-Small Fab - 2 - B4B	5171390

ST127
ST127

5163492
XL

130
package
D5721-1 5174477 x1
736 adhesive 5174441 x1

add per ECN 19-639

#113-

110 is already Fermé

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	22208CM050016E	2	22	0
	23350CA050	2	45	0
	650.0401	1	9	0
	9752100180	1	0	0
	9945000120	1	9	0
	9945000160	1	13	0
	AN821-12J	2	30	0
	AN929-12J	1	17	0
	D4925-041	1	3	0
	D4931-1	1	9	0
	D4931-3	1	5	0
	D4931-5	1	6	0
	D4935-1	6	69	0
	D4943-1	1	15	0
	D4961-041	1	8	0
	D4961-043	1	9	0
	D5079-1	2	30	0
	D5090-041	1	9	0
	D5105-1	2	24	0
	D5110-1	1	28	0
	D5179-1	2	19	0
	D5179-3	2	20	0
	D5194-1	2	5	0
	D5208-041	3	12	0
	D5526-1	1	10	0
	D5526-3	1	8	0
	LN9038-05012	36	337	0
	LN9038-05016	2	103	0
	LN9038-05040	1	46	0
	LN9348-05	32	410	0
	MS20470AD3-4	18	5,777	0
	MS21919WCH12	1	45	0
	MS9592-138	1	19	0
	NAS1149D0332J	70	2,714	0
	NAS43DD3-64	1	28	0
110-Packaging	BS4320-A5	56	6	0
	LN29985-A05	15	389	0
	LN9038-05016	2	103	0
	LN9038-05018	56	731	0
	MS20426AD3-3	40	2,027	0
	QB21304	1	0	0
	QB21308	1	0	0
	QB21310	1	0	0
	QR10616	1	0	0
	DSI 9815-011	1	10	0
113-Small Fab - 2 - B4B				
Part Specifications				
Specifications could not be found.				